



# JASDI-BOND

## Cyanoacrylate Adhesives

### Features

JASDI-BOND Cyanoacrylate adhesives offer following outstanding features :

- Fast setting : Rapidly forms strong bonding in seconds at room temperature.
- Versatility : Joins practically all combinations of materials together.
- Great Strength : Bonds rapidly with tensile strength of up to 300Kgs per square cm
- Solvent-Free : Setting time is reduced drastically and shrinkage is eliminated. No solvent hazards or harmful effects.
- Colorless, Transparent Bond : Important when bonding glass or transparent plastics, insures a neater looking finish.
- Low Viscosity : Make it easy to use and economical.

### Typical

### Specifications

Type	Product No.	Working Temperature	Viscosity (cps)	Setting-Time (sec)	Tensile Strength (N/mm <sup>2</sup> )
Low-Blooming	JC-26	80°C	8-50	3-25	19.6-44.1
High-Viscosity	JC-32	80°C	250-350	3-25	19.6-39.2
High-Temperature	JC-1341	180°C	6-20	30	22
High-Temperature	JC-1381	120°C	240	5-10	17

### Handling & Storage

- Make sure the surfaces to be bonded are clean and dry (preferable to solvent-wiped plastics, glass, rubber, and to acid-treated metals).
- The rate of curing will depend on substrates bonded and the ambient relative humidity.
- Avoid contacting with skin and eyes. If contact occurs, wash thoroughly with soap and water.
- Avoid prolonged breathing of vapor and provide adequate ventilation.
- Store product in the unopened container in a cool and dry location.
- Shelf Life : @5°C x 6 months or @25°C x 3 months

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