

UV-403

UV-curing Adhesive for Glass and Plastics Bonding

Features

- UV-403 is a single component UV-curing adhesive designed for bonding glass materials to plastics. It's low-yellowing, easy to handle, and fast curing.
- Cured UV-403 has great adhesion and toughness. Resistant to vibration, thermal shock, aging and weathering.
- Eco-friendly, in compliance with RoHS regulations.

Physical Properties

Appearance : Light yellow liquid

Viscosity : @25°C, S21 100rpm 110 ~ 290 cps

Specific Gravity: 1.05 ~ 1.07

Hardness : @25°C Shore D 65~69

Temperature Range : -20 ~ 80 °C

Recommended Wavelength : 310 ~ 365 nm

Minimum Light Intensity : >50 mW/cm²

Minimum Light Energy : $1,000 \sim 2,000 \text{ mJ/cm}^2$

Refractive Index : nD 1.461
Shelf Life : @25°C 1 year

Handling & Storage

- For the best adhesive performance, clean the contact surface until it is free of dirt and grease before applying the adhesive.
- Curing time varies in different situations as it can be affected by various factors, such as the bond-line thickness, the power of the UV lamp, and the size or composition of the bonding materials.
- UV-403 should be stored in a dark and cool environment. Avoid direct light exposure. Put the lid back on immediately after use to prevent possible deteriorations.

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